

TOSHIBA CCD Image Sensor CCD (charge coupled device)

TCD2908BFG

The TCD2908BFG is a high sensitive and low dark current 5400 elements × 8 line CCD color image sensor which includes CCD drive circuit and clamp circuit. The sensor is designed for scanner.

The device contains a row of 5400 elements × 8 line staggered photodiodes which provide a 48 lines/mm (1200 dpi) across a A4 size paper. The device is operated by 5 V pulse and 12 V power supply.

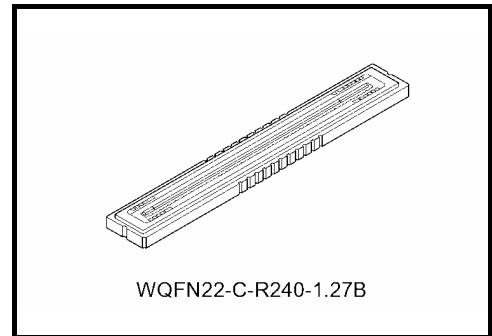
Features

- Number of Image Sensing Elements: 5400 elements × 8 line
- Image Sensing Element Size: 5.25 μm by 5.25 μm on 5.25 μm
- Photo Sensing Region: High sensitive and low dark current PN photodiode
- Distanced Between Photodiode Array: 63 μm (12 lines) R array – G array, G array – B array
84 μm (16 lines) B array – B/W array
10.5 μm (2 lines) Odd array – Even array
- Clock: 2 phase (5 V)
- Power Supply: 12 V Power Supply Voltage
- Internal Circuit: Clamp Circuit
- Package: 22 pin CLCC Package
- Color Filter: Red, Green, Blue

Maximum Ratings (Note1)

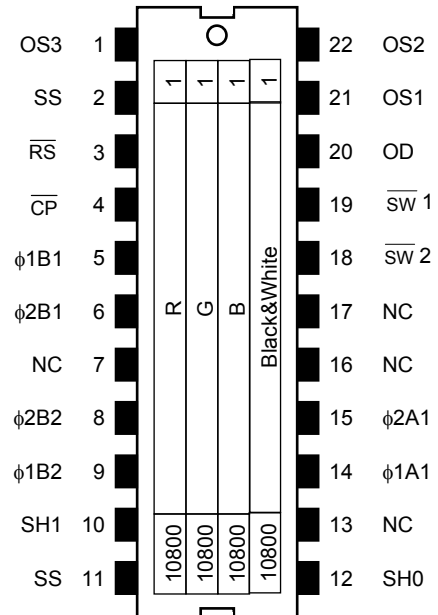
Characteristic	Symbol	Rating	Unit
Clock pulse voltage	$V_{\phi A}, V_{\phi B}$	-0.3~8.0	V
Shift pulse voltage	V_{SH}		
Reset pulse voltage	V_{RS}		
Clamp pulse voltage	V_{CP}		
Switch pulse voltage	V_{SW}		
Power supply voltage	V_{OD}	-0.3~15	V
Operating temperature	T_{opr}	0~60	°C
Storage temperature	T_{stg}	-25~85	°C

Note 1: All voltage are with respect to SS terminals (ground).

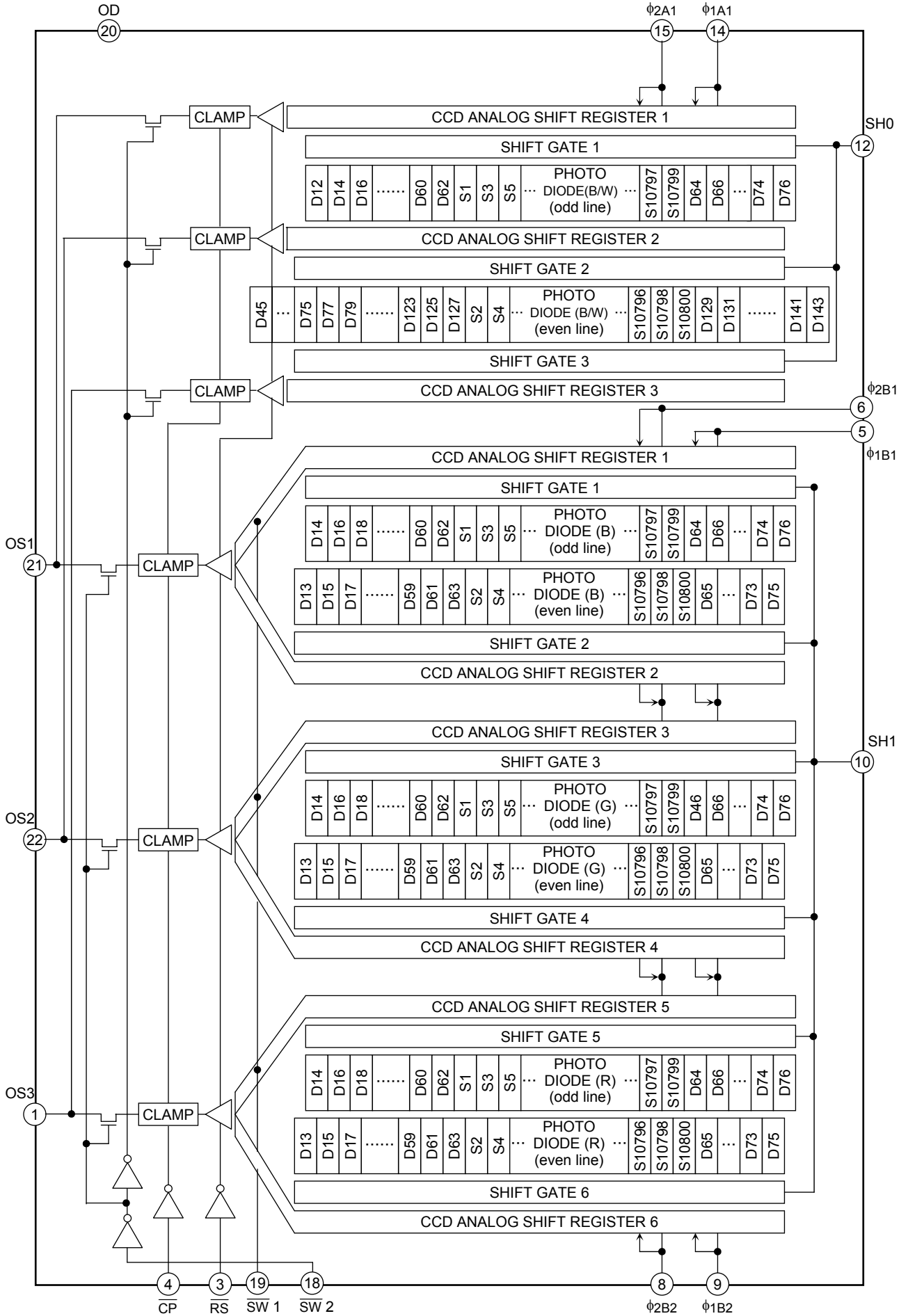


Weight: 2.0g (typ.)

Pin Connections (top view)



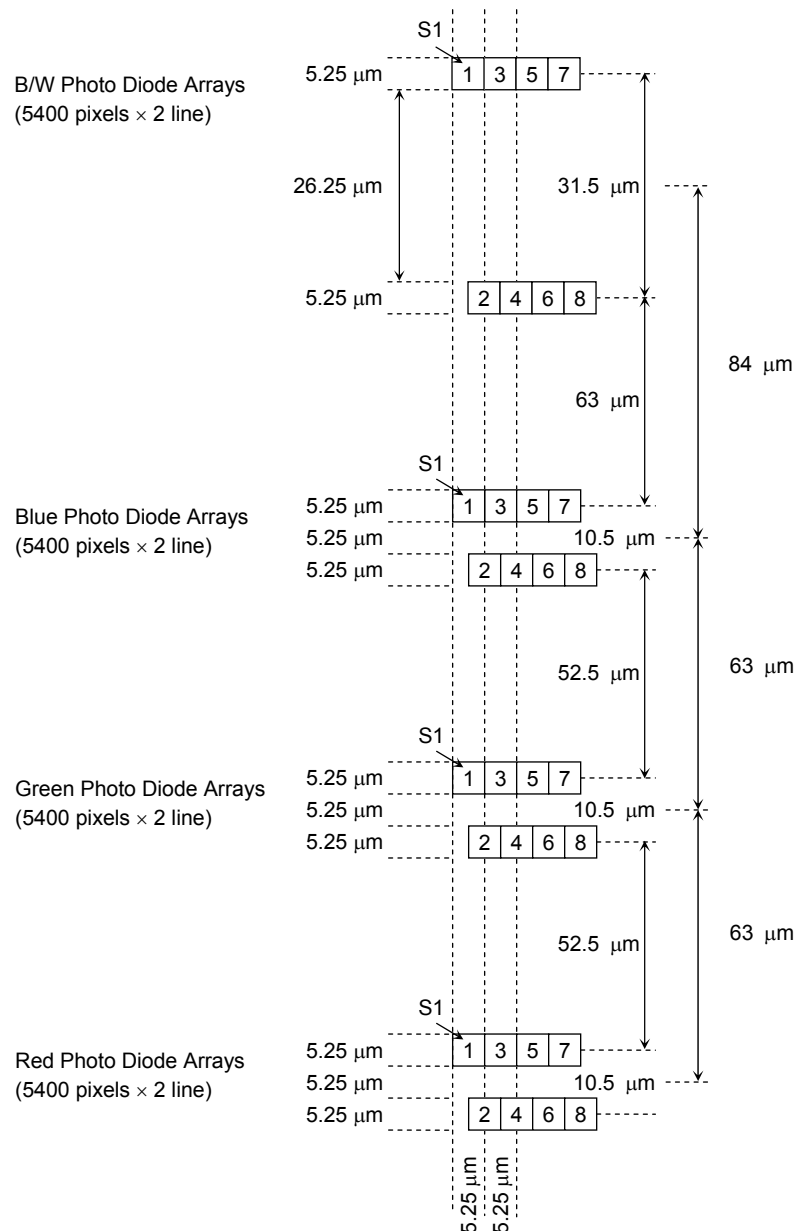
Block Diagram



Pin Names

Pin No.	Symbol	Name	Pin No.	Symbol	Name
1	OS3	Signal Output 3 (red)	12	SH0	Shift Gate 0 for B/W
2	SS	Ground	13	NC	Non Connection
3	\overline{RS}	Reset Gate	14	$\phi 1A1$	Clock 1A (phase 1) for B/W
4	\overline{CP}	Clamp Gate	15	$\phi 2A1$	Clock 1A (phase 2) for B/W
5	$\phi 1B1$	Clock 1B (phase 1) for Color	16	NC	Non Connection
6	$\phi 2B1$	Clock 1B (phase 2) for Color	17	NC	Non Connection
7	NC	Non Connection	18	$\overline{SW} 2$	Switch Gate 2 for Color or B/W
8	$\phi 2B2$	Clock 2B (phase 2) for Color	19	$\overline{SW} 1$	Switch Gate 1 for Color Resolution
9	$\phi 1B2$	Clock 2B (phase 1) for Color	20	OD	Power
10	SH1	Shift Gate 1 for Color	21	OS1	Signal Output 1 (blue)
11	SS	Ground	22	OS2	Signal Output 2 (green)

Arrangement of The 1st Effective Pixel (S1)



Optical/Electrical Characteristics

($T_a = 25^\circ\text{C}$, $V_{OD} = 12\text{ V}$, $V_{SW} = 5\text{ V}$, $V_\phi = V_{SH} = V_{RS} = V_{CP} = 5\text{ V}$ (pulse), $f_\phi = 1\text{ MHz}$, $f_{RS} = 2\text{ MHz}$, $t_{INT} = 11\text{ ms}$, light source = a light source + CM500S filter ($t = 1\text{ mm}$), load resistance = $100\text{ k}\Omega$)

Characteristics		Symbol	Min	Typ.	Max	Unit	Note
Sensitivity	Black&White	R (B/W)	17.9	22.4	26.9	V/lx·s	(Note2)
	Red	R (R)	3.4	4.9	6.4		
	Green	R (G)	4.6	6.7	8.7		
	Blue	R (B)	2.5	3.6	4.7		
Photo response non uniformity		PRNU (1)	—	10	20	%	(Note3)
		PRNU (3)	—	3	12	mV	(Note4)
Register imbalance(Color)		RI	—	1	—	%	(Note5)
Saturation output voltage		V_{SAT}	3.2	3.5	—	V	(Note6)
Saturation exposure		SE	0.11	0.15	—	lx·s	(Note7)
Dark signal voltage		V_{DRK}	—	0.8	2.0	mV	(Note8)
Dark signal non uniformity		DSNU	—	2.0	10.0	mV	(Note8)
DC power dissipation		PD	—	420	650	mW	
Total transfer efficiency		TTE	92	98	—	%	
Output impedance		Z_O	—	0.3	1.0	k Ω	
DC output voltage		V_{OS}	5.0	6.0	7.0	V	(Note9)
Reset noise		V_{RSN}	—	0.3	—	V	(Note9)
Random noise		ND_σ	—	0.9	—	mV	(Note10)

Note 2: Sensitivity is defined for each color of signal outputs average when the photosensitive surface is applied with the light of uniform illumination and uniform color temperature.

Note 3: PRNU (1) is defined for each color on a single chip by the expressions below when the photosensitive surface is applied with the light of uniform illumination and uniform color temperature.

$$PRNU (1) = \frac{\Delta X}{\bar{X}} \times 100 (\%)$$

Where \bar{X} is average of total signal output and ΔX is the maximum deviation from \bar{X} . The amount of incident light is shown below.

$$Red = 1/2 \cdot SE$$

$$Green = 1/2 \cdot SE$$

$$Blue = 1/4 \cdot SE$$

Note 4: PRNU (3) is defined as maximum voltage with next pixel, where measured at 5% of SE (typ.)

Note 5: Register imbalance is defined as follows.

$$RI = \frac{\sum_{n=1}^{10799} |x_n - x_{(n+1)}|}{10799 \cdot \bar{X}} * 100 (\%)$$

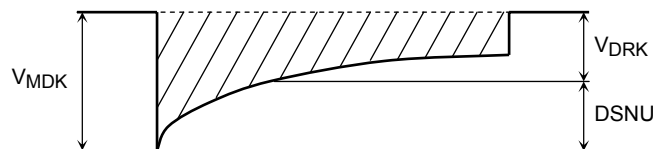
Note 6: V_{SAT} is defined as minimum saturation output of all effective pixels.

Note 7: Definition of SE

$$SE = \frac{V_{SAT}}{R_{B/W}} (lx \cdot s)$$

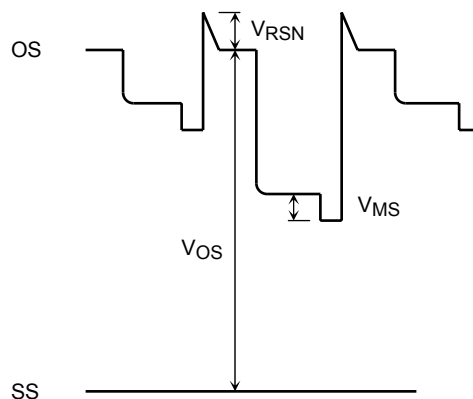
Note 8: V_{DRK} is defined as average dark signal voltage of all effective pixels.

$DSNU$ is defined as different voltage between V_{DRK} and V_{MDK} when V_{MDK} is maximum dark signal voltage.

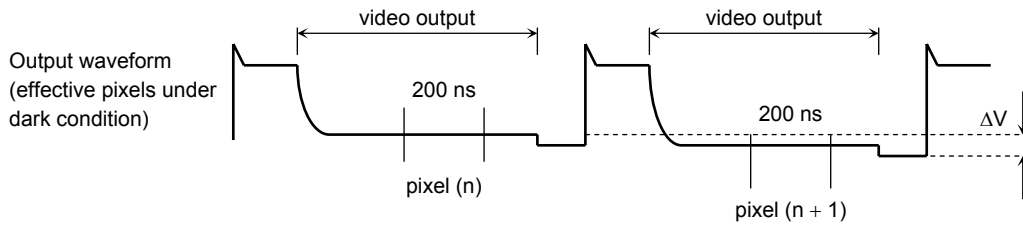


Note 9: DC signal output voltage is defined as follows.

Reset Noise Voltage is defined as follows.



Note 10: Random noise is defined as the standard deviation (sigma) of the output level difference between two adjacent effective pixels under no illumination (i.e. dark conditions) calculated by the following procedure.



- (1) Two adjacent pixels (pixel n and n + 1) after reference level clamp in one reading are fixed as measurement points.
- (2) Each of the output level at video output periods averaged over 200 ns period to get V (n) and V (n + 1).
- (3) V (n + 1) is subtracted from V (n) to get ΔV.

$$\Delta V = V(n) - V(n + 1)$$
- (4) The standard deviation of ΔV is calculated after procedure (2) and (3) are repeated 30 times (30 readings).

$$\Delta V = \frac{1}{30} \sum_{i=1}^{30} |\Delta V_i| \quad \sigma = \sqrt{\frac{1}{30} \sum_{i=1}^{30} (\Delta V_i - \overline{\Delta V})^2}$$

- (5) Procedure (2), (3) and (4) are repeated 10 times to get sigma value.
- (6) 10 sigma values are averaged.

$$\bar{\sigma} = \frac{1}{10} \sum_{j=1}^{10} \sigma_j$$

- (7) $\bar{\sigma}$ value calculated using the above procedure is observed $\sqrt{2}$ times larger than that measured relative to the ground level. So we specify random noise as follows.

$$N_{D\sigma} = \frac{1}{\sqrt{2}} \bar{\sigma}$$

Operating Condition

Characteristics		Symbol	Min	Typ.	Max	Unit
Clock pulse voltage	"H" Level	$V_{\phi A}$	4.5	5.0	5.5	V
	"L" Level	$V_{\phi B}$	0	0	0.3	
Shift pulse voltage	"H" Level	V_{SH}	4.5	5.0	5.5	V
	"L" Level		0	0	0.5	
Reset pulse voltage	"H" Level	$\overline{V_{RS}}$	4.5	5.0	5.5	V
	"L" Level		0	0	0.5	
Clamp pulse voltage	"H" Level	$\overline{V_{CP}}$	4.5	5.0	5.5	V
	"L" Level		0	0	0.5	
Switch pulse voltage	"H" Level	$\overline{V_{SW}}$	4.5	5.0	5.5	V
	"L" Level		0	0	0.5	
Power supply voltage		V_{OD}	11.4	12.0	12.6	V

Clock Characteristics (Ta = 25°C)

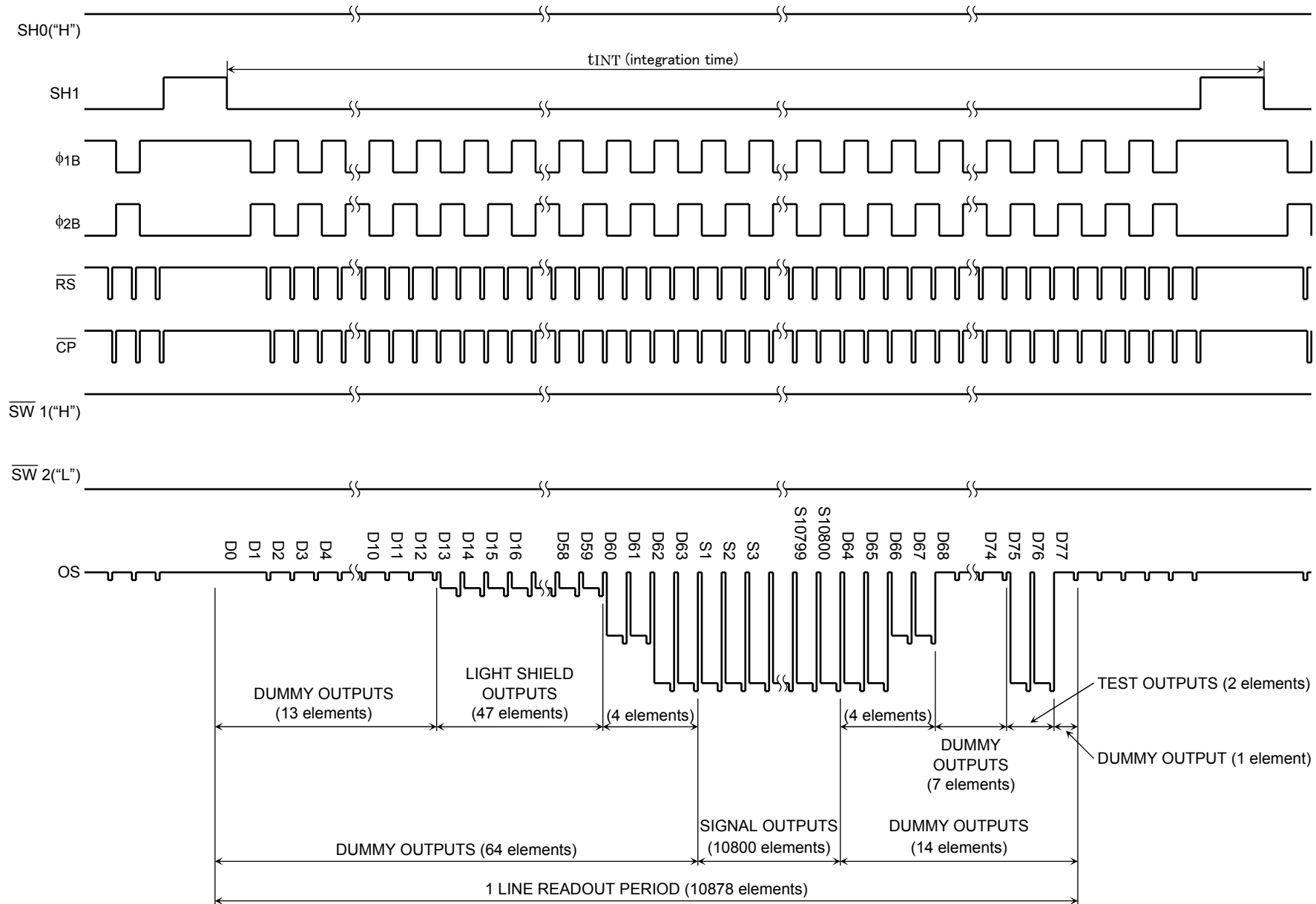
Characteristics		Symbol	Min	Typ.	Max	Unit
Clock pulse frequency		$f_{\phi A}, f_{\phi B}$	0.15	1.0	12.0	MHz
Reset pulse frequency		$f_{\overline{RS}}$	0.3	2.0	10.0	MHz
Clamp pulse frequency		$f_{\overline{CP}}$	0.3	2.0	10.0	MHz
Clock(A) capacitance	(Note 11)	$C_{\phi A}$	—	265	—	pF
Clock(B) capacitance	(Note 11)	$C_{\phi B}$	—	300	—	pF
Shift gate capacitance		C_{SH}	—	15	—	pF
Reset gate capacitance		$C_{\overline{RS}}$	—	15	—	pF
Clamp gate capacitance		$C_{\overline{CP}}$	—	10	—	pF
Switch gate capacitance		$C_{\overline{SW}}$	—	10	—	pF

Note 11: $V_{OD} = 12\text{ V}$

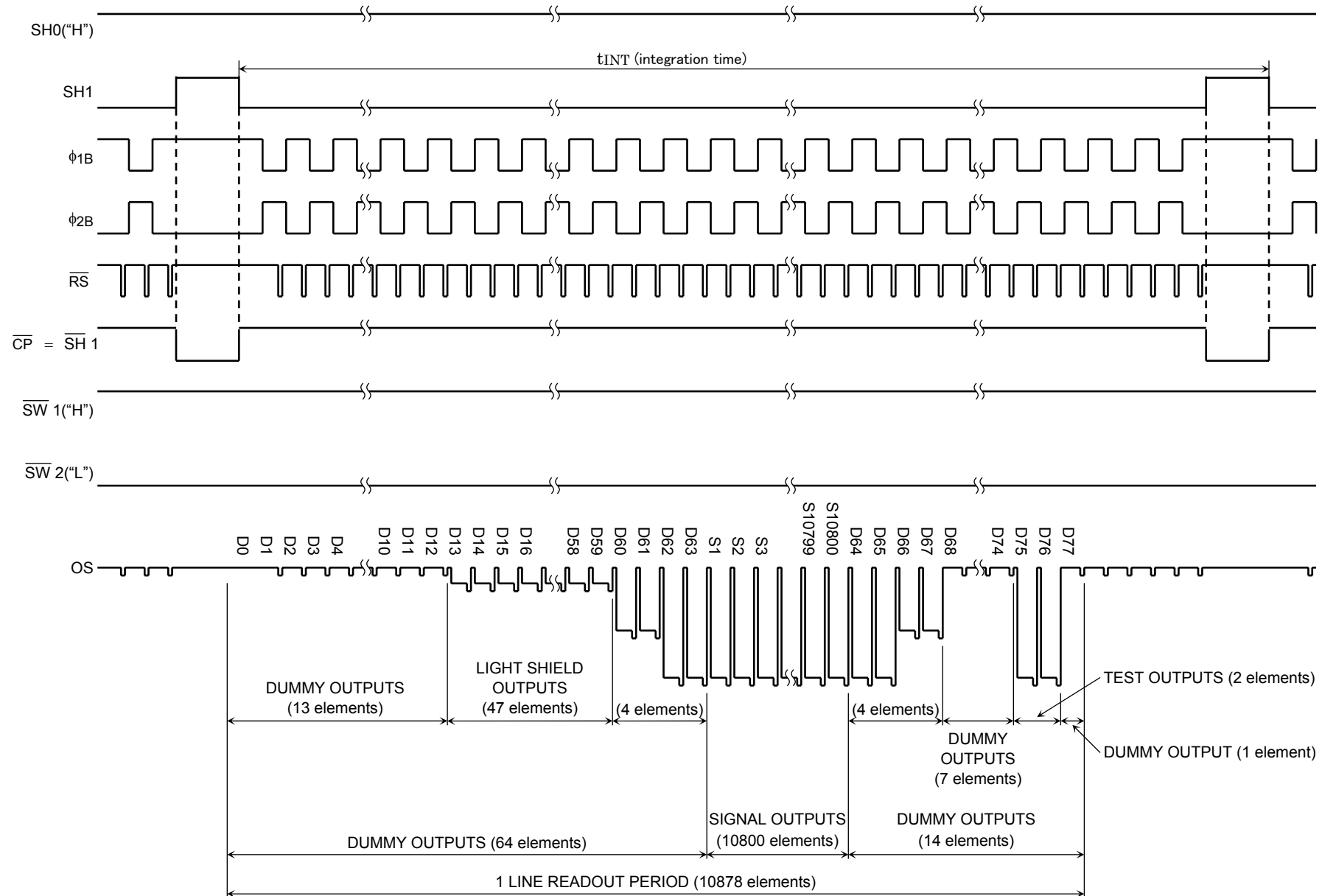
Clocking Mode

Mode		$\overline{SW} 1$	$\overline{SW} 2$	SH0	SH1	$\phi 1A, \phi 2A$	$\phi 1B, \phi 2B$	\overline{RS}	\overline{CP}
Bit Clamp	Color 1200DPI	"H"	"L"	"H"	Pulse	"L"	Pulse	Pulse	Pulse
	Color 600DPI	"L"	"L"	"H"	Pulse	"L"	Pulse	Pulse	Pulse
	B/W	"L"	"H"	Pulse	"H"	Pulse	"L"	Pulse	Pulse
Line Clamp	Color 1200DPI	"H"	"L"	"H"	Pulse	"L"	Pulse	Pulse	$\overline{SH1}$ or "H"
	Color 600DPI	"L"	"L"	"H"	Pulse	"L"	Pulse	Pulse	$\overline{SH1}$ or "H"
	B/W	"L"	"H"	Pulse	"H"	Pulse	"L"	Pulse	$\overline{SH0}$ or "H"

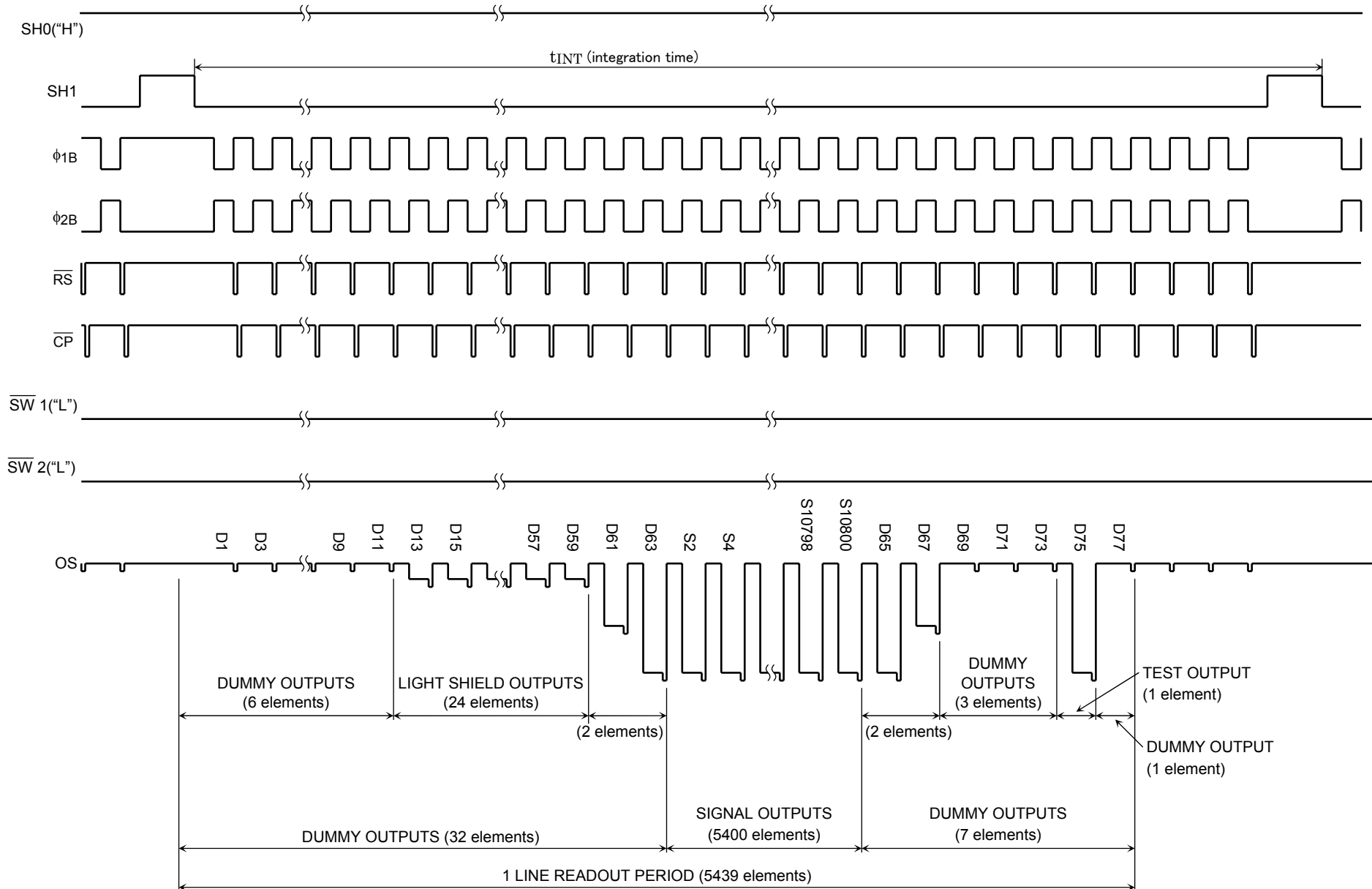
Timing Chart (Color 1200DPI Bit Clamp mode)



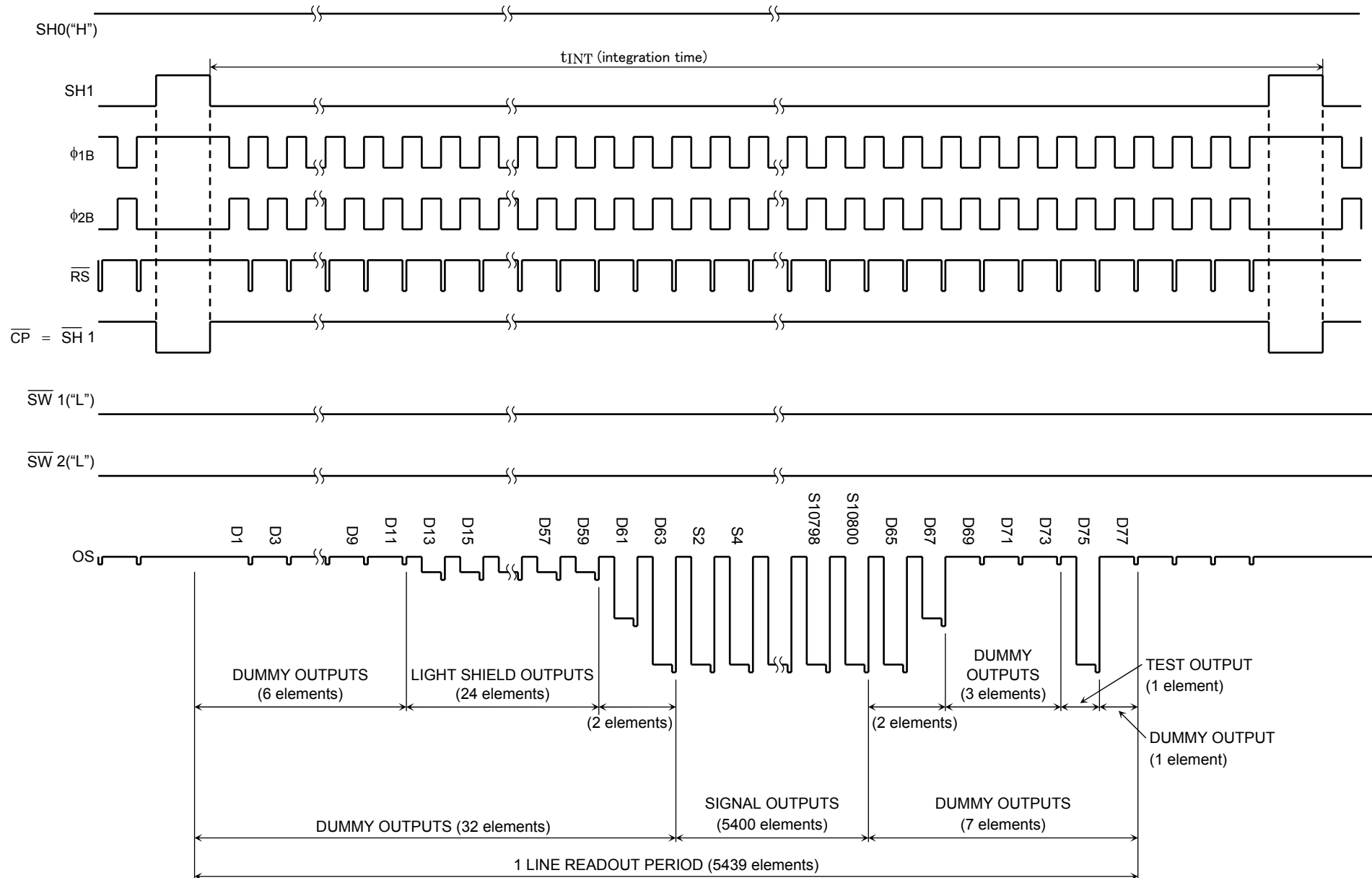
Timing Chart (Color 1200DPI Line Clamp mode)



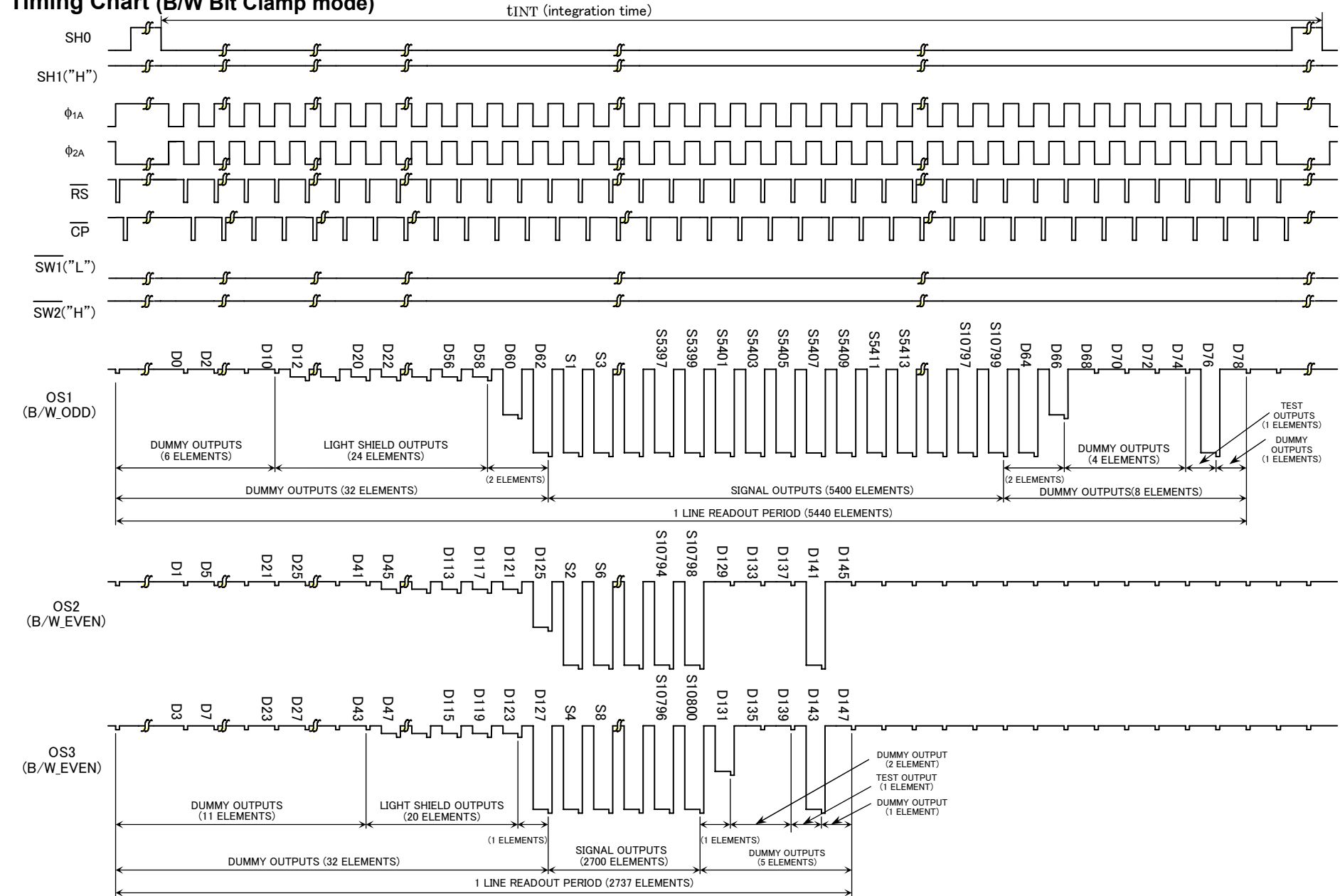
Timing Chart (Color 600DPI Bit Clamp mode)



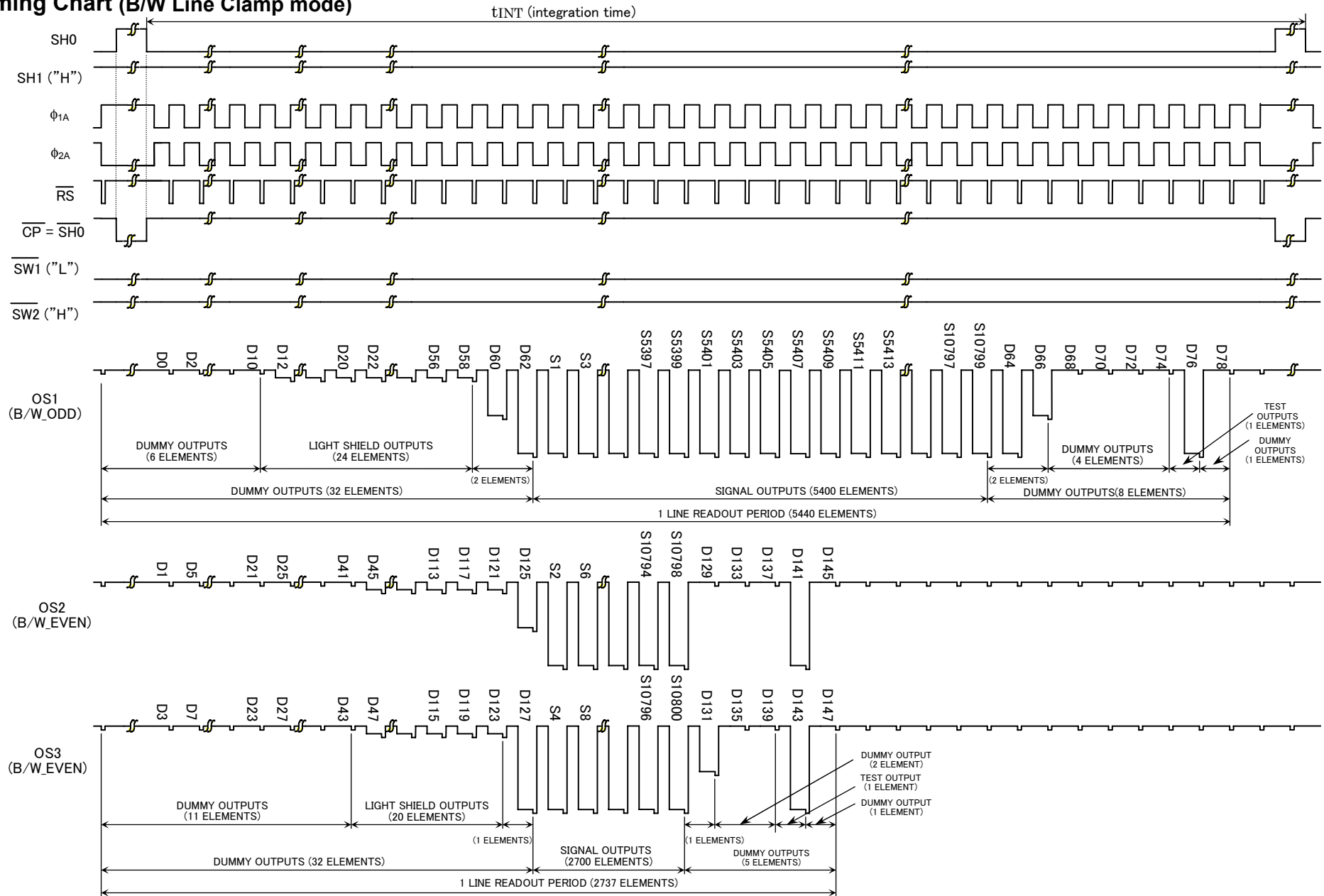
Timing Chart (Color 600DPI Line Clamp mode)



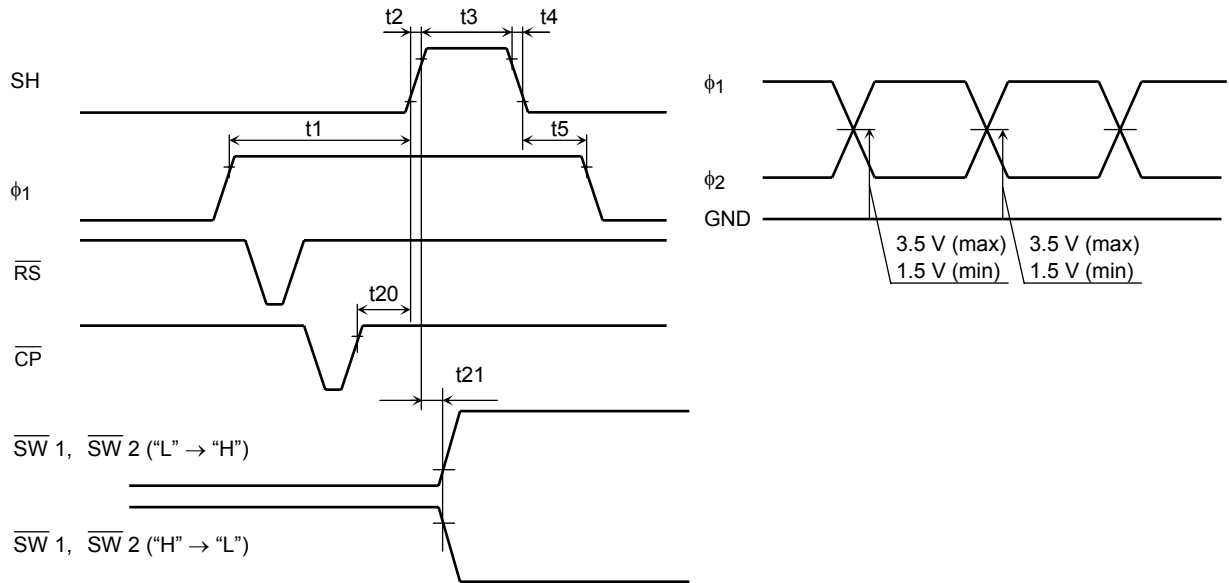
Timing Chart (B/W Bit Clamp mode)



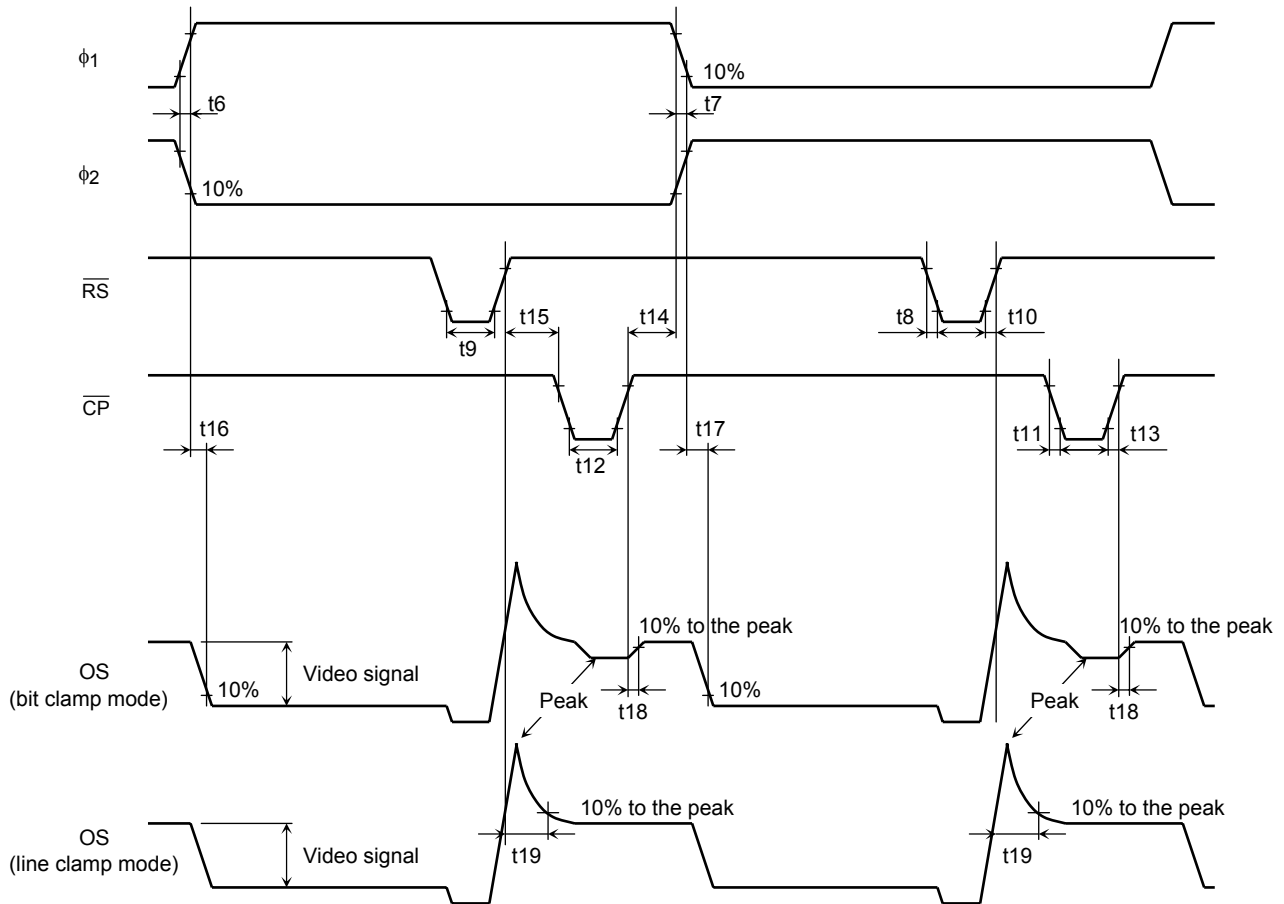
Timing Chart (B/W Line Clamp mode)



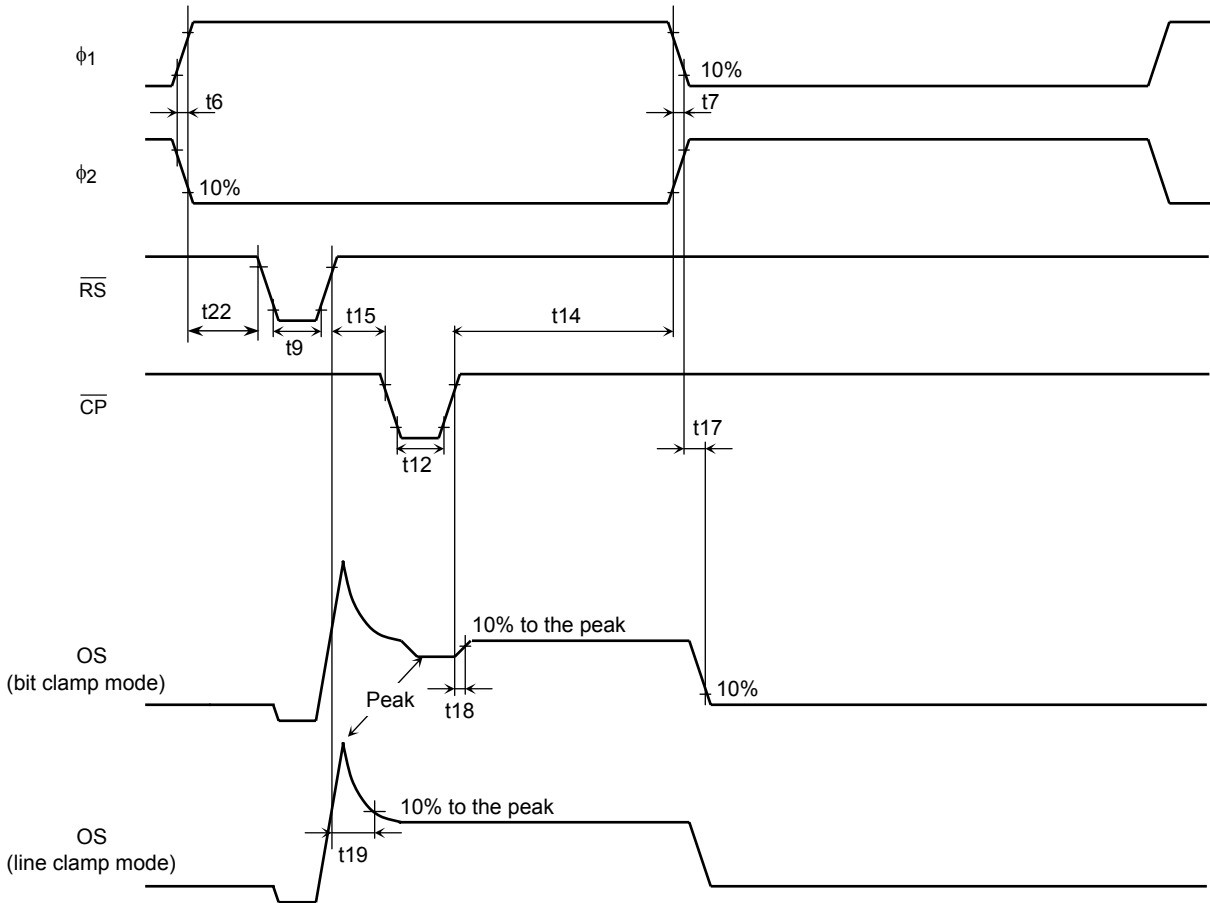
Timing Requirements



Color 1200DPI Mode ($\overline{SW} 1 = \text{"H"}, \overline{SW} 2 = \text{"L"}$)



B/W Mode ($\overline{SW\ 1} = "L", \overline{SW\ 2} = "H"$) / Color 600DPI Mode ($\overline{SW\ 1} = "L", \overline{SW\ 2} = "L"$)

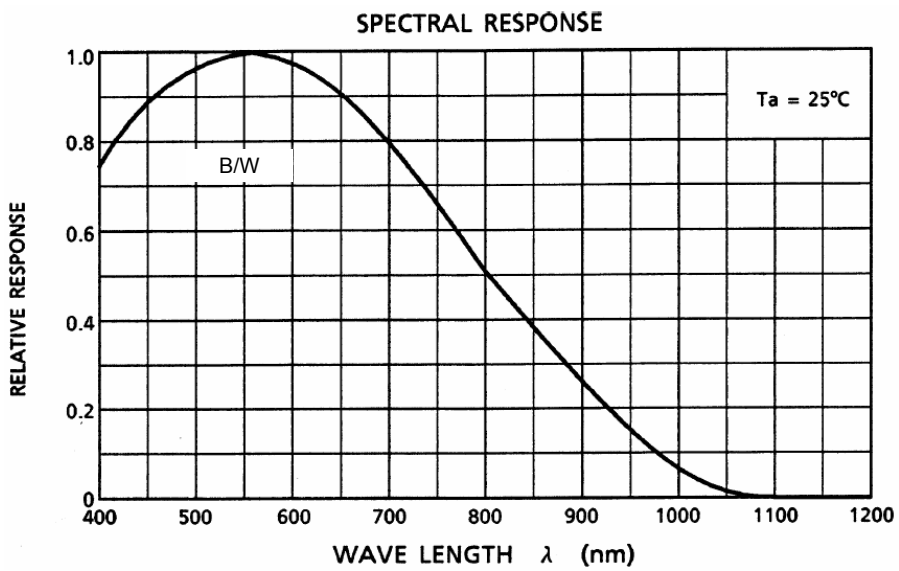
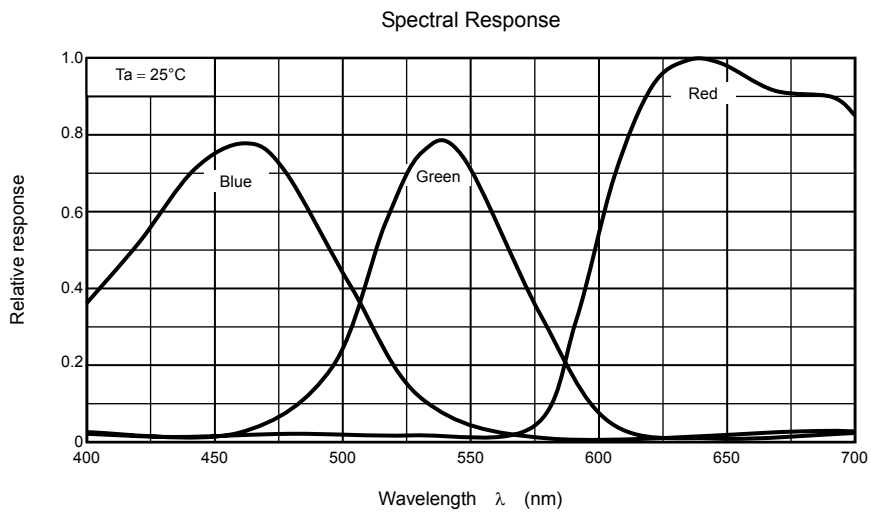


Characteristics	Symbol	Min	Typ. (Note 12)	Max	Unit
Pulse timing of SH and ϕ_1	t1	110	1000	—	ns
	t5	800	1000	—	
SH pulse rise time, fall time	t2, t4	0	50	—	ns
SH pulse width	t3	3000	5000	—	ns
ϕ_1, ϕ_2 pulse rise time, fall time	t6, t7	0	50	—	ns
\overline{RS} pulse rise time, fall time	t8, t10	0	20	—	ns
\overline{RS} pulse width	t9	15	100	—	ns
\overline{CP} pulse rise time, fall time	t11, t13	0	20	—	ns
\overline{CP} pulse width	t12	25	100	—	ns
Pulse timing of ϕ_1, ϕ_2 and \overline{CP}	t14	10	40	—	ns
Pulse timing of \overline{RS} and \overline{CP}	t15	0	100	—	ns
Video data delay time (Note 13)	t16, t17	—	20	—	ns
Reference level settle time	t18	—	20	—	ns
	t19	—	35	—	ns
Pulse timing of SH and \overline{CP}	t20	0	500	—	ns
Pulse timing of SH and $\overline{SW} 1, \overline{SW} 2$	t21	0	0	—	ns
Pulse timing of ϕ_1, ϕ_2 and \overline{RS}	t22	0	10	—	ns

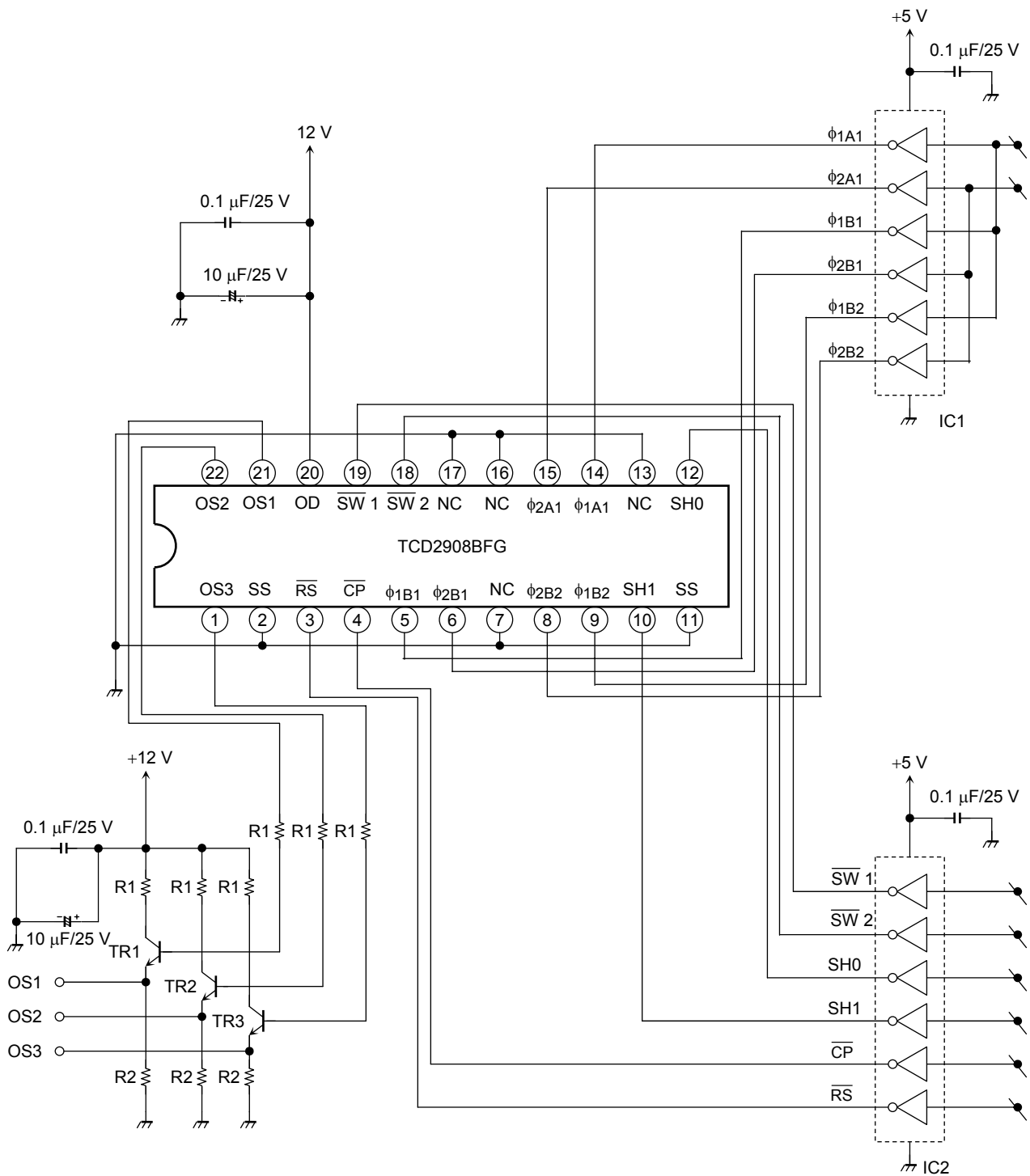
Note 12: Typ. is the case of $f\phi = 1.0$ MHz.

Note 13: Load resistance is 100 k Ω .

Typical Spectral Response



Typical Drive Circuit



IC1: TC74AC04P
 IC2: TC74HC04AP
 TR1, 2, 3: 2SC1815-Y
 R1: 150 Ω
 R2: 1500 Ω

Caution**1. Electrostatic Breakdown**

Store in shorting clip or in conductive foam to avoid electrostatic breakdown.

CCD Image Sensor is protected against static electricity, but inferior puncture mode device due to static electricity is sometimes detected. In handling the device, it is necessary to execute the following static electricity preventive measures, in order to prevent the trouble rate increase of the manufacturing system due to static electricity.

- a. Prevent the generation of static electricity due to friction by making the work with bare hands or by putting on cotton gloves and non-charging working clothes.
- b. Discharge the static electricity by providing earth plate or earth wire on the floor, door or stand of the work room.
- c. Ground the tools such as soldering iron, radio cutting pliers or pincer.
It is not necessarily required to execute all precaution items for static electricity.
It is all right to mitigate the precautions by confirming that the trouble rate within the prescribed range.
- d. Ionized air is recommended for discharge when handling CCD image sensors.

2. Incident Light

CCD sensor is sensitive to infrared light. Note that infrared light component degrades resolution and PRNU of CCD sensor.

3. Cloudiness of Glass Inside

CCD surface mount products may have a haze on the inside of glass, so be careful about following. Even if the haze arises inside of glass, when it is not on the pixel area, there is no problem in quality.

- Before the aluminum bag is opened, please keep the products in the environment below 30°C90%RH. And after the aluminum bag is opened, please keep the products in the environment below 30°C60%RH .
- Please mount the products within 12month from sealed date and within 6 month from opening the aluminum bag. (Sealed date is printed on aluminum bag.)

4. Ultrasonic Cleaning

Ultrasonic cleaning should not be used with such hermetically-sealed ceramic package as CCD because the bonding wires can become disconnected due to resonance during the cleaning process.

5. Mounting

In the case of solder mounting, the devices should be mounted with the window glass protective tape in order to avoid dust or dirt included in reflow machine.

6. Window Glass Protective Tape

The window glass protective tape is manufactured from materials in which static charges tend to build up. When removing the tape from CCD sensor after solder mounting, install an ionizer to prevent the tape from being charged with static electricity.

When the tape is removed, adhesives will remain in the glass surface. Since these adhesives appear as black or white flaws on the image, please wipe the window glass surface with the cloth into which the organic solvent was infiltrated. Then please attach CCD to a product.

Do not reuse the tape.

7. Soldering Temperature Profile for Pb free

Good temperature profile for each soldering method is as follows. In addition, in case of the repair work accompanied by IC removal, since the degree of parallel may be spoiled with the left solder, please do not carry out and in case of the repair work not accompanied by IC removal, carry out with a soldering iron or , in reflow, only one time.

- a. Using a soldering iron
Complete soldering within ten seconds for lead temperatures of up to 260°C, or within three seconds for lead temperatures of up to 350°C.
- b. Using long infrared rays reflow / hot air reflow
Please do reflow at the condition that the package surface (electrode) temperature is on the solder maker's recommendation profile. And that reflow profile is within below condition 1 to 3.

1. Peak temperature: 250°C or less.
2. Time to keep high temperature : 220~250°C, 30~40sec.
3. Pre. heat : 150~190°C, 60~120sec

8. Window Glass

The dust and stain on the glass window of the package degrade optical performance of CCD sensor.

Keep the glass window clean by saturating a cotton swab in alcohol and lightly wiping the surface, and allow the glass to dry, by blowing with filtered dry N₂. Care should be taken to avoid mechanical or thermal shock because the glass window is easily to damage.

9. Cleaning Method of the Window Glass Surface

Wiping Cloth

- a. Use soft cloth with a fine mesh.
- b. The wiping cloth must not cause dust from itself.
- c. Use a clean wiping cloth necessarily.

Recommended wiping cloth is as follow;

- MK cloth (Toray Industries)

Cleaner

Recommended cleaning liquid of window glass are as follow;

- EE-3310 (Olympus)

When using solvents, such as alcohol, unavoidably, it is cautious of the next.

- a. A clean thing with quick-drying.
- b. After liquid dries, there needs to be no residual substance.
- c. A thing safe for a human body.

And, please observe the use term of a solvent and use the storage container of a solvent to be clean.

Be cautious of fire enough.

Way of Cleaning

First, the surface of window glass is wiped with the wiping cloth into which the cleaner was infiltrated.

Please wipe down the surface of window glass at least 2 times or more.

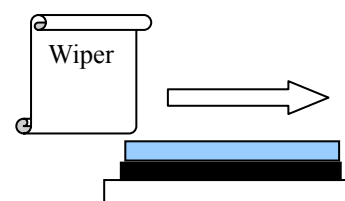
Next, the surface of window glass wipes with the dry wiping cloth. Please wipe down the surface of window glass at least 3 times or more.

Finally, blow cleaning is performed by dry N₂ filtered.

If operator wipes the surface of the window glass with the above-mentioned process and dirt still remains, Toshiba recommends repeating the clean operation from the beginning.

Be cautious of the next thing.

- a. Don't infiltrate the cleaner too much.
- b. A wiping portion is performed into the optical range and don't touch the edge of window glass.
- c. Be sure to wipe in a long direction and the same direction.
- d. A wiping cloth always uses an unused portion.



10. Foot Pattern on the PCB

We recommend fig1 's foot pattern for your PCB(Printed circuit Board).

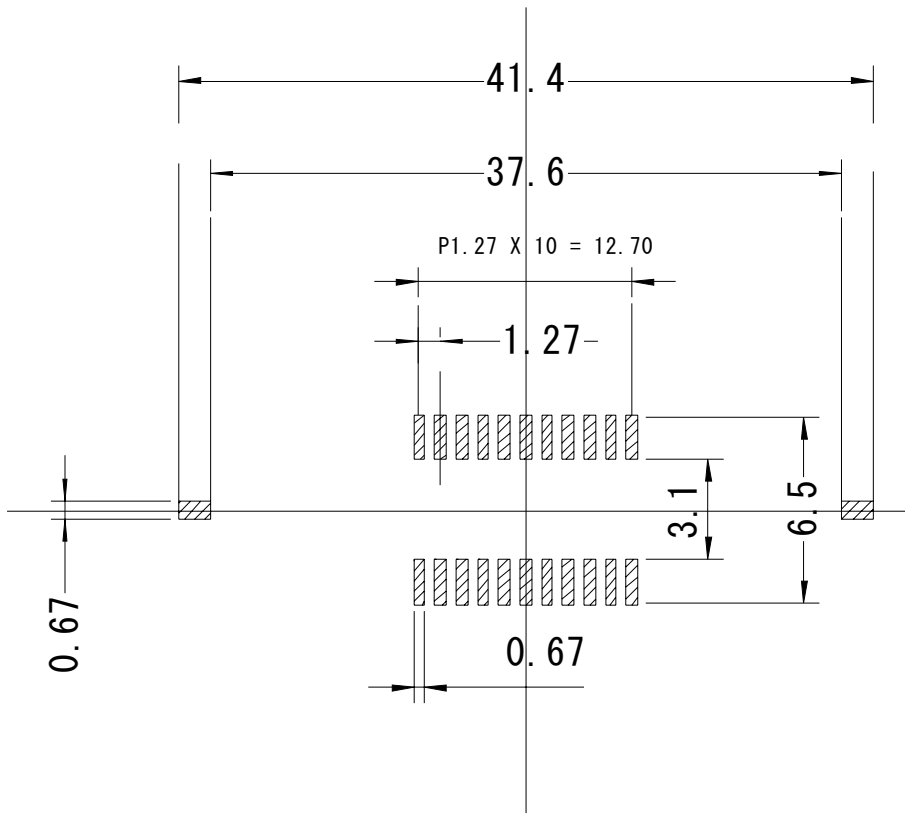


fig1

11. Mask for Solder Paste Application

We recommend metal mask that have the following thickness.

·TCD****BFG(Pad material : Au) : a thickness of 0.2mm.

And we recommend that the size of the pattern of the metal mask is 95% to 100% of recommended foot pattern at fig1.

12. Temperature cycle

After mounting, if temperature cycle stress is too much, CCD surface mount products have a possibility that a crack may arise in solder. As a method of preventing a solder crack, underfil is effective

13. Reuse of a Tray

We reuse tray in order to reduce plastic waste as we can. Please cooperate with us in reusing for ecology.

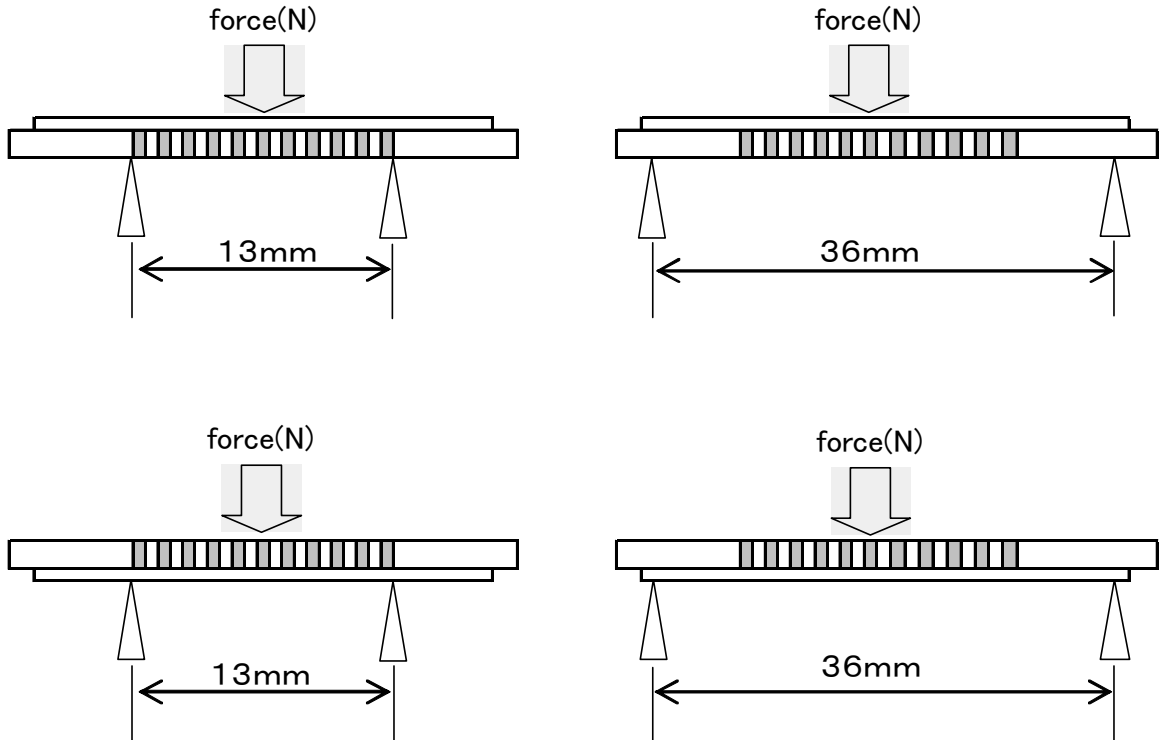
14. Caution for Package Handling

Over force on CCD products may cause crack and chip removing on the product. The three point bending strength of this product is the following. (Reference data)

If the stress is loaded far from a fulcrum, the stress on the package will be increase.

When you will treat CCD on every process, please be careful particularly. For example, soldering on PCB, cutting PCB, wiping on the glass surface, optical assemble and so on.

Bending Test



·22CLCC

Bearing length 13mm :

The force from upside : 300[N]
 The force from downside : 200[N]

Bearing length 36mm :

The force from upside : 150[N]
 The force from downside : 80[N]

Application Note

The TCD2908BFG can be operated in two modes: Color 1200DPI Mode and Color 600DPI Mode. Each mode is selected by $\overline{\text{SW}} 1$ terminal.

$\overline{\text{SW}} 1$	Mode	Application Example
"H"	Color 1200 DPI	1200 DPI/A4 Reading
"L"	Color 600 DPI	600 DPI/A4 Reading

Color 1200DPI Mode

In Color 1200DPI Mode, the dummy and signal outputs in odd and even lines are read out. This mode provides 1200 DPI/A4 resolution. The timing for this mode is shown in page 8/25, 9/25 and 14/25.

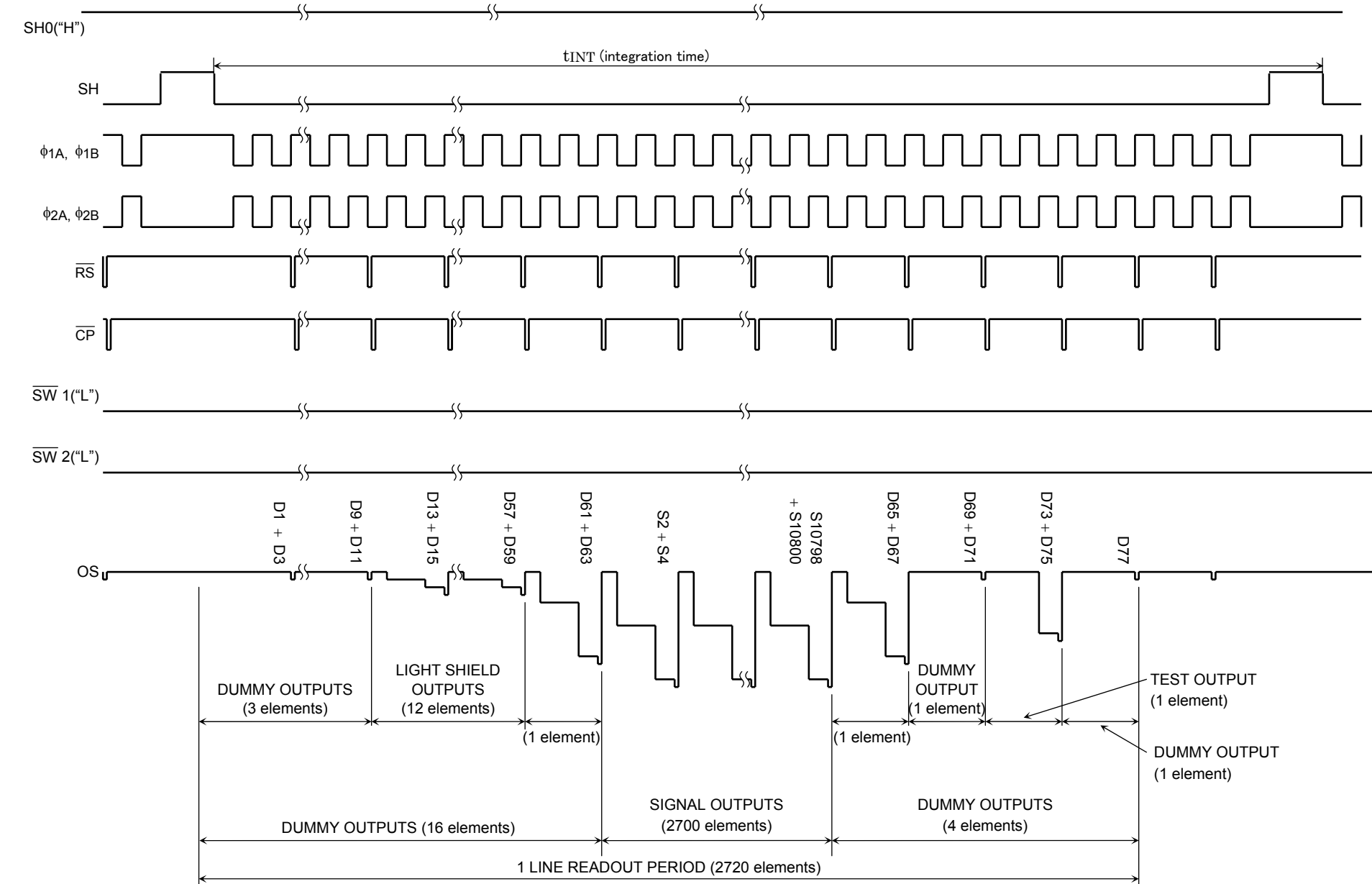
Color 600DPI Mode

In Color 600DPI Mode, the dummy and signal outputs in even lines are read out. The dummy and signal outputs in odd lines cannot be read out in this mode. This mode provides 600 DPI/A4 resolution. Timing examples for 600 DPI/A4 reading using this mode are shown in page 10/25, 11/25 and 15/25 for reference.

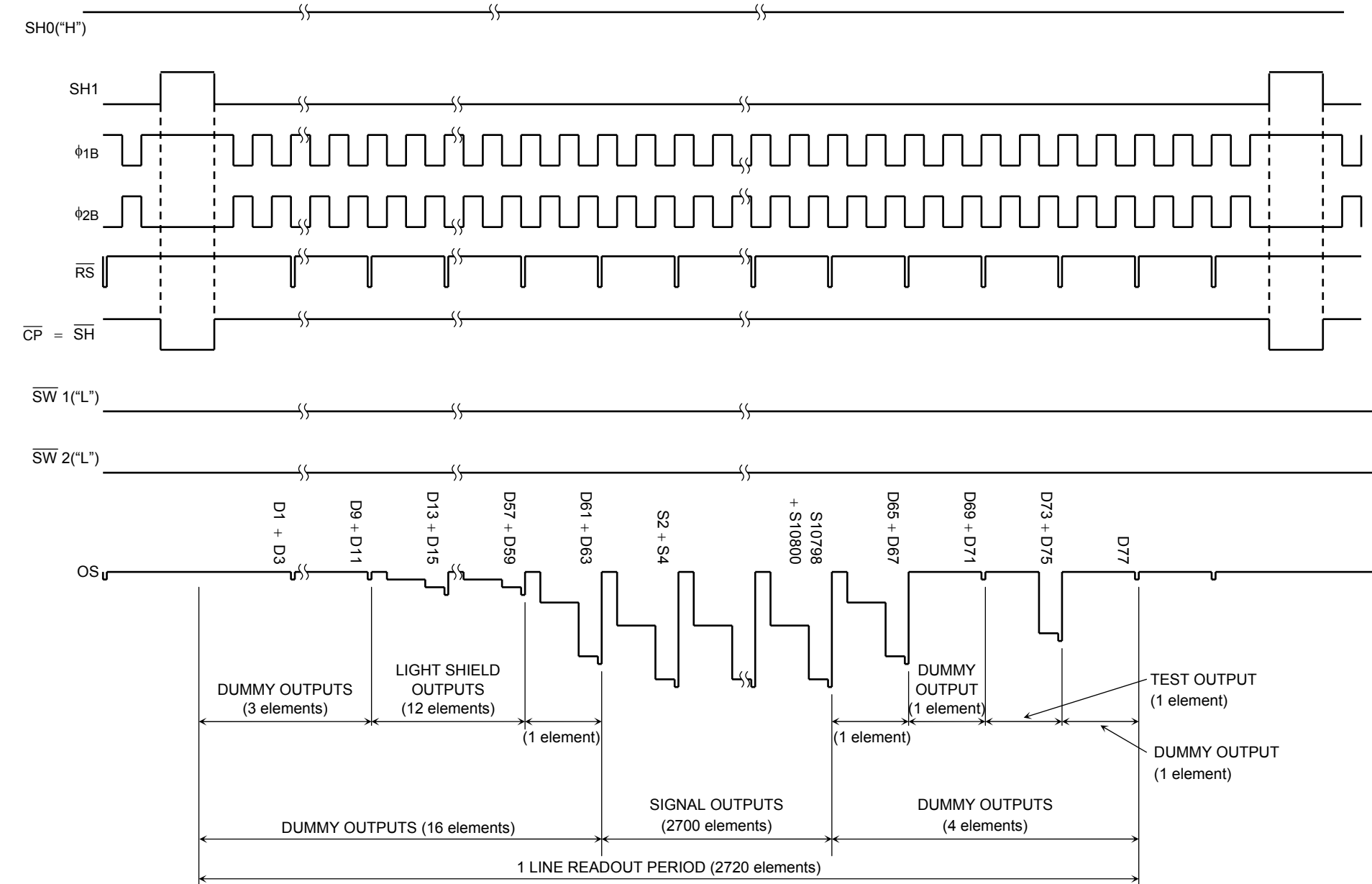
Color 300DPI Mode

In Color 600DPI mode, signal charges of adjacent pixels in even line can be merged at an output stage capacitor using intermittent reset drive. Timing examples for 300 DPI/A4 reading using this mode are shown in page 21/25, 22/25 and 23/25 for reference.

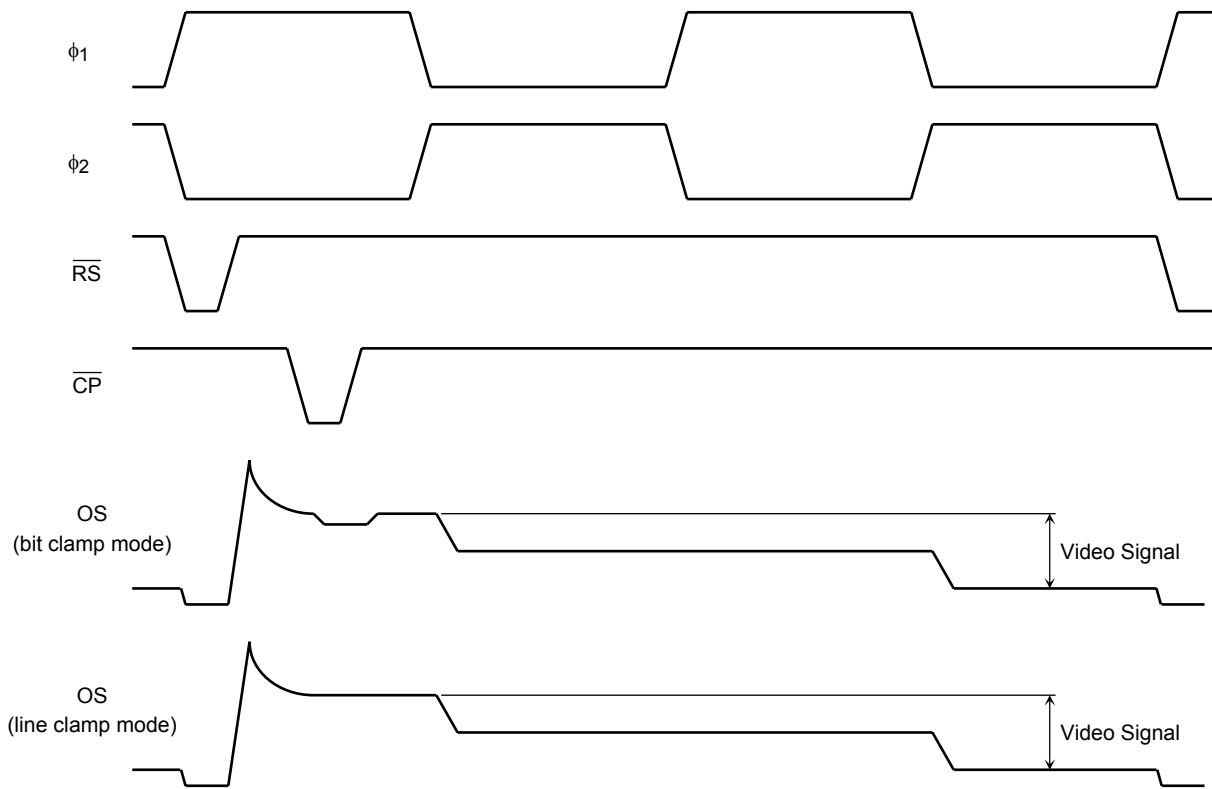
Timing Chart (Color 300DPI mode)



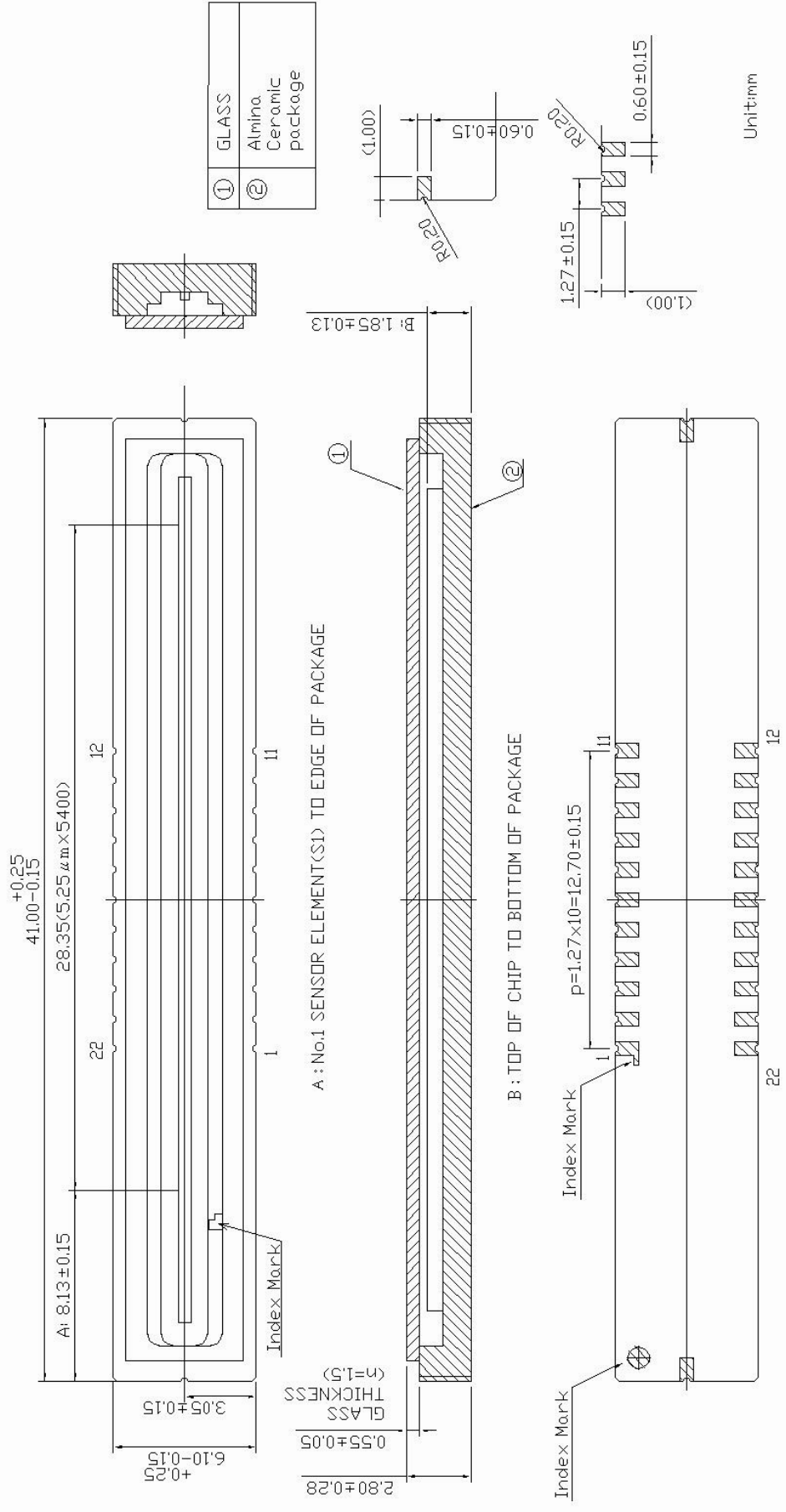
Timing Chart (Color 300DPI Line Clamp mode)



Timing Example (Color 300DPI mode: $\overline{SW} 1= "L"$, $\overline{SW} 2= "L"$)



Package Dimensions



Weight: 2.0g (typ.)

RESTRICTIONS ON PRODUCT USE

030619EBA

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